DO NOT use this machine unless you have been trained in its safe use and operation.

Description of Work: Using Plumbed Oxy-acetylene Equipment

Potential Hazards: Fire and ultraviolet light hazard with the potential to cause harm through exposure to heat, projectiles, fumes and gases, radiation, sparks and sharp objects.

Personal Protective Equipment (PPE) Required (Check the box for required PPE):
- Gloves
- Face Masks
- Eye Protection
- Welding Mask
- Appropriate Footwear
- Hearing Protection
- Protective Clothing

Safe Work Checklist:

1. PRE-Operation:
   - Task (e.g. Drawings, instructions, specifications etc) is clearly understood.
   - Ensure the work area is clean and clear of grease, oil and any other flammable materials.
   - Ensure the gloves, welding gun and work leads are in good condition.
   - Ensure other work areas are protected from flash.
   - Ensure appropriate ventilation is in place prior to use.
   - Ensure appropriate PPE is worn.

2. Operation:
   - Only use as per directions in User Manual.
   - Use only a flint lighter to light torch.
   - Keep hands clear of work piece and away from flame.
   - Ensure equipment is correctly set up for gas flow.
   - Never leave the welder running unattended.

3. POST-Operation:
   - Switch off machine and fume extraction (if relevant).
   - Close gas valves.
   - Hang up welding gun and welding cables.
Operational Safety Guideline
Oxy Acetylene

No. 14

Authorised By:
Ass. Dir. Infrastructure Planning & Compliance

Issue Date: September 2013
Last Reviewed: September 2013
Next Review Date: September 2014

Page Number: 2 of 2

Competent Persons (The following persons are authorised to operate the equipment).

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